

# Superior Soundboard Panels

## by Erwin's Piano Restoration

[www.ErwinsPiano.com](http://www.ErwinsPiano.com)

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### Soundboard Panels, Rib Stock, and Pre-Crowned Board in a Box

Our rebuilding shop provides high grade, custom built Sitka Spruce soundboard panels to the trade. I personally select all wood on-site in Canada. We specialize in beautiful uniform grain Sitka Spruce. The age of these trees ranges from 600 to 1000 years old. Grade A quality Spruce comes in various colors 14 to 28 grains per inch. Average pieces are 4 to 10 inches wide. All logs are nicely quarter sawn and sorted so, when possible, wood from the same cant can be placed into the same soundboard, offering excellent color matched panels.

All panels are passed through a large industrial panel sander which produces a consistent panel thickness, beautifully flattening the panel. No final sanding is required, and no dips or valleys assuring a perfect rib glue joint. For the belly man, this is a value-added feature! All the wood is thoroughly air and kilned dried.

Rib stocks available. Standard lengths and widths, or custom ordered. Sitka Spruce and California Sugar Pine available. White Spruce and Northern White Pine as per availability. Alaskan Yellow Cedar, Red Cedar, and other tone woods on request.

***I highly value personal service, a superior product and friendly technical support.  
Customize your order!***



**Dedicated to the Restoration and Preservation of World Class Pianos**

*Dale Selecting  
Old Growth  
Sitka Slabs*



**Soundboard Panel Price List**

**Rib Stock-White, Sitka or sugar pine**

<b>Steinway D</b>	<b>\$1,350.00</b>	<b>Standard box</b>	<b>\$399.00</b>
<b>Steinway C</b>	<b>\$990.00</b>	24 pieces-- 1 1/8" x 59"	
<b>Steinway B</b>	<b>\$850.00</b>	<b>Short Box</b>	<b>\$350.00</b>
<b>Steinway A- 3</b>	<b>\$775.00</b>	24 pieces at 1 1/8" x 48"	
<b>Steinway A-1-2</b>	<b>\$740.00</b>		
<b>Steinway M/L/O</b>	<b>\$710.00</b>	<b>Crating: Returnable Crate Fee</b>	
<b>Mason CC</b>	<b>\$1450.00</b>	<b>1- 6 Boards</b>	<b>Average costs</b>
<b>Mason BB</b>	<b>\$900.00</b>		<b>\$186 to \$250</b>
<b>Mason AA</b>	<b>\$790.00</b>		
<b>Mason A</b>	<b>\$710.00</b>		
<b>Special Requests</b>	<b>??????</b>	<b>Multi-board Orders Discount?</b>	
<b>Uprights</b>	<b>\$599.00</b>	<b>No Crating Fee on orders of 7 or more.</b>	

**New!-Universal Panel-Fits M thru A-2 - \$800**

You may special order as to grain angle, grains per inch, and other custom requests. Custom orders of products and technical services are also welcome and may add additional expense

**Consultation services on custom rib scales & design available at hourly rates**

**For Non-Steinway Soundboards**, a paper pattern is required. We need the grain angle measured off the flat side of the case (ie 40 degrees etc.). Please call and we'll mail you paper wide and strong enough to make the pattern in one piece.

Pre-diaphragmized Soundboard Panel  
Sanded to 220 grit **\$250.00**  
additional

*Uniform grain, color, and very flat panels  
make for quality soundboard construction  
both physically and visually*



## Pre-Crowned Board in a Box Option

- New custom made Sitka panel (White Spruce on request).
- The panel is laid out with tighter grain lying under the bridges, with wider planks toward the edges. Erwin's Panel thinning protocol. All glue joints assembled with Tight Bond 50 - their strongest glue.
- "Variable radius" rib crowned construction. Ribs glued on at 5.5% unless otherwise suggested.
- Choice of ribs: Sitka, White or Pine.

### Package:

#### Steinway Models

D	\$3,990.00
C	\$3,750.00
B	\$3,600.00
A-3	\$3,400.00
A-2	\$3,300.00
L/O	\$3,200.00
S/M	\$3,000.00

Bridges capped too tall,  
sanded and ready for  
finish:

B thru D	\$850
A-3	\$650
M/L/O	\$550



# What Rebuilders Are Saying:

*"It's difficult to say enough positive things about the Erwin family. Dale, Dennis, Jacob and Trix are passionate about pianos, passionate about quality, abounding in helpful knowledge, and always eager to share techniques, methods and technical expertise.*

*And...Dale, the family Lumberman, searches the forests to find the most amazing, uniform, close-grained soundboard wood available anywhere. Finding such wonderful commitment to quality and such excellent customer service is difficult in any industry. We're fortunate to have the Erwin's in our industry!"*

- Trevor Nelson, RPT

Renaissance Piano Service & Restorations  
Boulder, CO  
RenaissancePiano.com

*"As a rebuilder of fine grand pianos, I install all of my own soundboards but I've yet to start manufacturing them myself. Consequently, I need a reliable board maker; someone I can trust in and whose work is second to none. I recently ordered a soundboard from Dale at Erwin's Pianos, asking him to essentially duplicate an early 1900's Steinway Model O. I knew I could trust Dale having seen examples of his work on his own instruments. From the start of the process, Dale and Trix walked me through the process of packaging and shipping the old board. The replacement pre-crowned board that Dale sent back was astounding. The wood quality was second to none; aesthetically the board was beyond compare. The workmanship, likewise, was superb. I've not seen grain this tight and uniform in a modern spruce soundboard, period. Functionally the board is remarkable, and it required very little trimming and fitting at installation. I could not have asked for anything more. If you are in search of a soundboard supplier, I highly recommend Dale Erwin and Erwin's Pianos without any hesitation."*

- William R. Monroe, RPT

A440-William R. Monroe Piano Services, Inc.  
Belleville, WI  
www.a440piano.net

*"In our pursuit to acquire the absolute highest quality old growth AAA quality Sitka spruce panels for some of our limited edition collection of custom pianos, we were fortunate to cross paths with Dale and his family. Their passion for quality, personalized attention to every detail, and commitment to excellence is unsurpassed."*

-Michael Spreeman

RAVENSCROFT PIANOS

*"I appreciate Dale's beautiful tight grained Sitka panels. I've been rebuilding pianos and replacing soundboards for 30 years and insist on the best parts and materials. Dale's boards are currently going in all my instruments; my clients have been thrilled."*

- Ken Hannah

Ken Hannah Pianos, Inc.  
kenhannah.com



Finished Steinway D Soundboard

*"Tight grain and consistency of color - Dale Erwin's soundboard panels are top notch. His Sugar Pine and Sitka rib-stock can't be beat either."*

- John Johansen

Mosaic Piano Service, Inc.  
johnfoypiano.com